

WOOD



A2016

Punte elicoidali in hw (hm integrale) z=2+2 lisce rompitruciolo a semifinire per legno

Hw (integral tungsten carbide) helical router bits z=2+2 finish with chipbreaker. semi-finishing operation for wood

MATERIALE LAVORATO / MATERIALS

legno duro, legno tenero, mdf
hHrd wood, hHrd wood, mdf, soft wood

IMPIEGO / FUNCTION

centro lavoro cnc
cnc router

DESCRIZIONE / DESCRIPTION

PER LAVORAZIONI DI SEMIFINITURA legni teneri, duri, M.D.F., truciolari e multistrati. Adatta anche per lavorazioni di materie plastiche. ELICA POSITIVA: espulsione del truciolo verso l'alto, ottima finitura del lato inferiore del pannello, adatta anche per esecuzioni di asole non passanti. ELICA Negativa: espulsione del truciolo verso il basso, ottima finitura del lato superiore del pannello. Velocità di avanzamento: 2 -16 m/min di 18 000 - 24 000 giri/min

FOR SEMIFINISHING OPERATIONS on soft and hard wood, M.D.F., chipboard, plywood HW (integral tungsten carbide) execution. Especially recommended for all working where drilling is most important. Suitable for execution on plastic materials. POSITIVE helix: expulsion of the chip upward, excellent finishing of lower side of panel, also suitable for blind buttonhole execution NEGATIVE helix: expulsion of the chip downward, excellent finishing of upper side of panel. Feed rate: 2 - 16 m/min of 18 000 - 24 000 RPM

DATI TECNICI / TECHNICAL DATA

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A2016	001	45699	8	22	70	2+2R	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A2016	002	45700	8	32	80	2+2R	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A2016	003	45701	10	32	80	2+2R	Si-Yes	Dx Rh	10	2	Positiva / Positive
A2016	004	45702	10	42	100	2+2R	Si-Yes	Dx Rh	10	2	Positiva / Positive
A2016	005	45703	12	32	80	2+2R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2016	006	45704	12	42	100	2+2R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2016	007	45705	12	52	100	2+2R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2016	008	45706	14	42	100	2+2R	Si-Yes	Dx Rh	14	2	Positiva / Positive
A2016	009	45707	14	52	100	2+2R	Si-Yes	Dx Rh	14	2	Positiva / Positive
A2016	010	45708	16	42	100	2+2R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2016	011	45709	16	52	100	2+2R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2016	012	45710	16	62	110	2+2R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2016	013	45711	18	52	100	2+2R	Si-Yes	Dx Rh	18	2	Positiva / Positive
A2016	014	45712	18	75	120	2+2R	Si-Yes	Dx Rh	18	2	Positiva / Positive
A2016	015	45713	20	52	100	2+2R	Si-Yes	Dx Rh	20	2	Positiva / Positive
A2016	016	45714	20	75	120	2+2R	Si-Yes	Dx Rh	20	2	Positiva / Positive

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A2016	101	45715	8	22	70	2+2R	Si-Yes	Sx Lh	8	1.5	Positiva / Positive
A2016	102	45716	8	32	80	2+2R	Si-Yes	Sx Lh	8	1.5	Positiva / Positive
A2016	103	45717	10	32	80	2+2R	Si-Yes	Sx Lh	10	2	Positiva / Positive
A2016	104	45718	10	42	100	2+2R	Si-Yes	Sx Lh	10	2	Positiva / Positive
A2016	105	45719	12	32	80	2+2R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2016	106	45720	12	42	100	2+2R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2016	107	45721	12	52	100	2+2R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2016	108	45722	14	42	100	2+2R	Si-Yes	Sx Lh	14	2	Positiva / Positive
A2016	109	45723	14	52	100	2+2R	Si-Yes	Sx Lh	14	2	Positiva / Positive
A2016	110	45724	16	42	100	2+2R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2016	111	45725	16	52	100	2+2R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2016	112	45726	16	62	110	2+2R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2016	113	45727	18	52	100	2+2R	Si-Yes	Sx Lh	18	2	Positiva / Positive
A2016	114	45728	18	75	120	2+2R	Si-Yes	Sx Lh	18	2	Positiva / Positive
A2016	115	45729	20	52	100	2+2R	Si-Yes	Sx Lh	20	2	Positiva / Positive
A2016	116	45730	20	75	120	2+2R	Si-Yes	Sx Lh	20	2	Positiva / Positive