

WOOD



## A2015

Punte elicoidali in hw (hm integrale) z=4 con rompitruciolo per sgrossatura per legno

*Hw (integral tungsten carbide) helical router bits z=4 with chipbreaker for wood*

### MATERIALE LAVORATO / MATERIALS

legno duro, legno tenero, mdf  
*hHrd wood, hHrd wood, mdf, soft wood*

### IMPIEGO / FUNCTION

centro lavoro cnc  
*cnc router*

### DESCRIZIONE / DESCRIPTION

PER LAVORAZIONI DI SGROSSATURA su legni teneri, duri, M.D.F., truciolari e multistrati. ELICA POSITIVA: espulsione del truciolo verso l'alto, ottima finitura del lato inferiore del pannello, adatta anche per esecuzioni di asole non passanti. ELICA Negativa: espulsione del truciolo verso il basso, ottima finitura del lato superiore del pannello. Velocità di avanzamento: 2 -16 m/min di 18 000 - 24 000 giri/min

*FOR ROUGHING OPERATIONS on soft and hard wood, M.D.F., chipboard, plywood HW (integral tungsten carbide) execution. Especially recommended for all working where drilling is most important. POSITIVE helix: expulsion of the chip upward, excellent finishing of lower side of panel, also suitable for blind buttonhole execution NEGATIVE helix: expulsion of the chip downward, excellent finishing of upper side of panel. Feed rate: 2 - 16 m/min of 18 000 - 24 000 RPM*

### DATI TECNICI / TECHNICAL DATA

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A2015	001	45635	8	22	70	4R	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A2015	002	45636	8	32	80	4R	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A2015	003	45637	10	32	80	4R	Si-Yes	Dx Rh	10	2	Positiva / Positive
A2015	004	45638	10	42	100	4R	Si-Yes	Dx Rh	10	2	Positiva / Positive
A2015	005	45639	12	32	80	4R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2015	006	45640	12	42	100	4R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2015	007	45641	12	52	100	4R	Si-Yes	Dx Rh	12	2	Positiva / Positive
A2015	008	45642	14	42	100	4R	Si-Yes	Dx Rh	14	2	Positiva / Positive
A2015	009	45643	14	52	100	4R	Si-Yes	Dx Rh	14	2	Positiva / Positive
A2015	010	45644	16	42	100	4R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2015	011	45645	16	52	100	4R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2015	012	45646	16	62	110	4R	Si-Yes	Dx Rh	16	2	Positiva / Positive
A2015	013	45647	18	52	100	4R	Si-Yes	Dx Rh	18	2	Positiva / Positive
A2015	014	45648	18	75	120	4R	Si-Yes	Dx Rh	18	2	Positiva / Positive
A2015	015	45649	20	52	100	4R	Si-Yes	Dx Rh	20	2	Positiva / Positive
A2015	016	45650	20	75	120	4R	Si-Yes	Dx Rh	20	2	Positiva / Positive
A2015	101	45651	8	22	70	4R	Si-Yes	Sx Lh	8	1.5	Positiva / Positive

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A2015	102	45652	8	32	80	4R	Si-Yes	Sx Lh	8	1.5	Positiva / Positive
A2015	103	45653	10	32	80	4R	Si-Yes	Sx Lh	10	2	Positiva / Positive
A2015	104	45654	10	42	100	4R	Si-Yes	Sx Lh	10	2	Positiva / Positive
A2015	105	45655	12	32	80	4R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2015	106	45656	12	42	100	4R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2015	107	45657	12	52	100	4R	Si-Yes	Sx Lh	12	2	Positiva / Positive
A2015	108	45658	14	42	100	4R	Si-Yes	Sx Lh	14	2	Positiva / Positive
A2015	109	45659	14	52	100	4R	Si-Yes	Sx Lh	14	2	Positiva / Positive
A2015	110	45660	16	42	100	4R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2015	111	45661	16	52	100	4R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2015	112	45662	16	62	110	4R	Si-Yes	Sx Lh	16	2	Positiva / Positive
A2015	113	45663	18	52	100	4R	Si-Yes	Sx Lh	18	2	Positiva / Positive
A2015	114	45664	18	75	120	4R	Si-Yes	Sx Lh	18	2	Positiva / Positive
A2015	115	45665	20	52	100	4R	Si-Yes	Sx Lh	20	2	Positiva / Positive
A2015	116	45666	20	75	120	4R	Si-Yes	Sx Lh	20	2	Positiva / Positive
A2015	201	45667	8	22	70	4R	Si-Yes	Dx Rh	8	1.5	Negativa / Negative
A2015	202	45668	8	32	80	4R	Si-Yes	Dx Rh	8	1.5	Negativa / Negative
A2015	203	45669	10	32	80	4R	Si-Yes	Dx Rh	10	2	Negativa / Negative
A2015	204	45670	10	42	100	4R	Si-Yes	Dx Rh	10	2	Negativa / Negative
A2015	205	45671	12	32	80	4R	Si-Yes	Dx Rh	12	2	Negativa / Negative
A2015	206	45672	12	42	100	4R	Si-Yes	Dx Rh	12	2	Negativa / Negative
A2015	207	45673	12	52	100	4R	Si-Yes	Dx Rh	12	2	Negativa / Negative
A2015	208	45674	14	42	100	4R	Si-Yes	Dx Rh	14	2	Negativa / Negative
A2015	209	45675	14	52	100	4R	Si-Yes	Dx Rh	14	2	Negativa / Negative
A2015	210	45676	16	42	100	4R	Si-Yes	Dx Rh	16	2	Negativa / Negative
A2015	211	45677	16	52	100	4R	Si-Yes	Dx Rh	16	2	Negativa / Negative
A2015	212	45678	16	62	110	4R	Si-Yes	Dx Rh	16	2	Negativa / Negative
A2015	213	45679	18	52	100	4R	Si-Yes	Dx Rh	18	2	Negativa / Negative
A2015	214	45680	18	75	120	4R	Si-Yes	Dx Rh	18	2	Negativa / Negative
A2015	215	45681	20	52	100	4R	Si-Yes	Dx Rh	20	2	Negativa / Negative
A2015	216	45682	20	75	120	4R	Si-Yes	Dx Rh	20	2	Negativa / Negative
A2015	301	45683	8	22	70	4R	Si-Yes	Sx Lh	8	1.5	Negativa / Negative
A2015	302	45684	8	32	80	4R	Si-Yes	Sx Lh	8	1.5	Negativa / Negative
A2015	303	45685	10	32	80	4R	Si-Yes	Sx Lh	10	2	Negativa / Negative

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A2015	304	45686	10	42	100	4R	Si-Yes	Sx Lh	10	2	Negativa / Negative
A2015	305	45687	12	32	80	4R	Si-Yes	Sx Lh	12	2	Negativa / Negative
A2015	306	45688	12	42	100	4R	Si-Yes	Sx Lh	12	2	Negativa / Negative
A2015	307	45689	12	52	100	4R	Si-Yes	Sx Lh	12	2	Negativa / Negative
A2015	308	45690	14	42	100	4R	Si-Yes	Sx Lh	14	2	Negativa / Negative
A2015	309	45691	14	52	100	4R	Si-Yes	Sx Lh	14	2	Negativa / Negative
A2015	310	45692	16	42	100	4R	Si-Yes	Sx Lh	16	2	Negativa / Negative
A2015	311	45693	16	52	100	4R	Si-Yes	Sx Lh	16	2	Negativa / Negative
A2015	312	45694	16	62	110	4R	Si-Yes	Sx Lh	16	2	Negativa / Negative
A2015	313	45695	18	52	100	4R	Si-Yes	Sx Lh	18	2	Negativa / Negative
A2015	314	45696	18	75	120	4R	Si-Yes	Sx Lh	18	2	Negativa / Negative
A2015	315	45697	20	52	100	4R	Si-Yes	Sx Lh	20	2	Negativa / Negative
A2015	316	45698	20	75	120	4R	Si-Yes	Sx Lh	20	2	Negativa / Negative