

WOOD



## A0428

Punte elicoidali in hw (hm integrale) z=3 con rompitruciolo per sgrossatura per legno  
*Hw (integral tungsten carbide) helical router bits z=3 with chipbreaker*

### MATERIALE LAVORATO / MATERIALS

legno duro, legno tenero, mdf  
*hHrd wood, hHrd wood, mdf, soft wood*

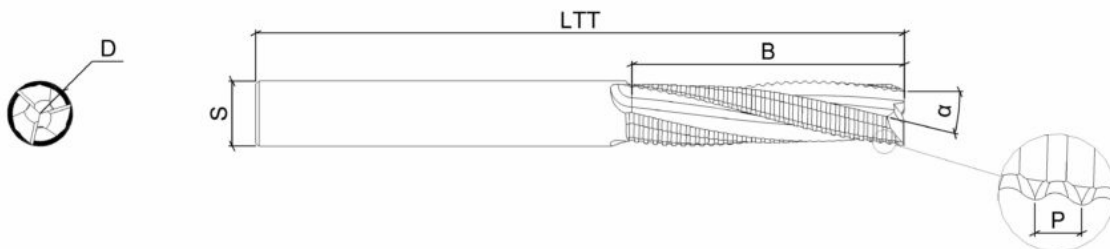
### IMPIEGO / FUNCTION

centro lavoro cnc  
*cnc router*

### DESCRIZIONE / DESCRIPTION

PER LAVORAZIONI DI SGROSSATURA su legni teneri, duri, M.D.F., truciolari e multistrati. ELICA POSITIVA: espulsione del truciolo verso l'alto, ottima finitura del lato inferiore del pannello, adatta anche per esecuzioni di asole non passanti. ELICA Negativa: espulsione del truciolo verso il basso, ottima finitura del lato superiore del pannello. Velocità di avanzamento: 2 -16 m/min di 18 000 - 24 000 giri/min

*FOR ROUGHING OPERATIONS on soft and hard wood, M.D.F., chipboard, plywood HW (integral tungsten carbide) execution. Especially recommended for all working where drilling is most important. POSITIVE helix: expulsion of the chip upward, excellent finishing of lower side of panel, also suitable for blind buttonhole execution NEGATIVE helix: expulsion of the chip downward, excellent finishing of upper side of panel. Feed rate: 2 - 16 m/min of 18 000 - 24 000 RPM*



### DATI TECNICI / TECHNICAL DATA

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A0428	001	28158	8	22	63	3	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A0428	002	28159	8	32	80	3	Si-Yes	Dx Rh	8	1.5	Positiva / Positive
A0428	003	28160	10	32	80	3	Si-Yes	Dx Rh	10	2	Positiva / Positive
A0428	004	28161	10	42	100	3	Si-Yes	Dx Rh	10	2	Positiva / Positive
A0428	005	28162	12	32	80	3	Si-Yes	Dx Rh	12	2	Positiva / Positive
A0428	006	28163	12	42	100	3	Si-Yes	Dx Rh	12	2	Positiva / Positive

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A0428	007	28164	12	52	100	3	Si-Yes	Dx Rh	12	2	Positiva / Positive
A0428	008	28165	14	42	100	3	Si-Yes	Dx Rh	14	2	Positiva / Positive
A0428	009	28166	14	52	100	3	Si-Yes	Dx Rh	14	2	Positiva / Positive
A0428	010	28167	16	42	100	3	Si-Yes	Dx Rh	16	2	Positiva / Positive
A0428	011	28168	16	52	100	3	Si-Yes	Dx Rh	16	2	Positiva / Positive
A0428	012	28169	16	62	106	3	Si-Yes	Dx Rh	16	2	Positiva / Positive
A0428	013	28170	18	52	100	3	Si-Yes	Dx Rh	18	2	Positiva / Positive
A0428	014	28171	18	75	125	3	Si-Yes	Dx Rh	18	2	Positiva / Positive
A0428	015	28172	20	52	100	3	Si-Yes	Dx Rh	20	2	Positiva / Positive
A0428	016	28173	20	75	130	3R	Si-Yes	Dx Rh	20	2	Positiva / Positive
A0428	101	28789	8	22	70	3	Si-Yes	Sx Lh	8	1.5	Positiva / Positive
A0428	102	28790	8	32	80	3	Si-Yes	Sx Lh	8	1.5	Positiva / Positive
A0428	103	28791	10	32	80	3	Si-Yes	Sx Lh	10	2	Positiva / Positive
A0428	104	28792	10	42	100	3	Si-Yes	Sx Lh	10	2	Positiva / Positive
A0428	105	28793	12	32	80	3	Si-Yes	Sx Lh	12	2	Positiva / Positive
A0428	106	28794	12	42	100	3	Si-Yes	Sx Lh	12	2	Positiva / Positive
A0428	107	28795	12	52	100	3	Si-Yes	Sx Lh	12	2	Positiva / Positive
A0428	108	28796	14	42	100	3	Si-Yes	Sx Lh	14	2	Positiva / Positive
A0428	109	28797	14	52	100	3	Si-Yes	Sx Lh	14	2	Positiva / Positive
A0428	110	28798	16	42	100	3	Si-Yes	Sx Lh	16	2	Positiva / Positive
A0428	111	28799	16	52	100	3	Si-Yes	Sx Lh	16	2	Positiva / Positive
A0428	112	28800	16	62	110	3	Si-Yes	Sx Lh	16	2	Positiva / Positive
A0428	113	28801	18	52	100	3	Si-Yes	Sx Lh	18	2	Positiva / Positive
A0428	114	28802	18	75	120	3	Si-Yes	Sx Lh	18	2	Positiva / Positive
A0428	115	28803	20	52	100	3	Si-Yes	Sx Lh	20	2	Positiva / Positive
A0428	116	28804	20	72	120	3	Si-Yes	Sx Lh	20	2	Positiva / Positive
A0428	201	28716	8	22	70	3	Si-Yes	Dx Rh	8	1.5	Negativa / Negative
A0428	202	28717	8	32	80	3	Si-Yes	Dx Rh	8	1.5	Negativa / Negative
A0428	203	28718	10	32	80	3	Si-Yes	Dx Rh	10	2	Negativa / Negative
A0428	204	28719	10	42	100	3	Si-Yes	Dx Rh	10	2	Negativa / Negative
A0428	205	28720	12	32	80	3	Si-Yes	Dx Rh	12	2	Negativa / Negative
A0428	206	28721	12	42	100	3	Si-Yes	Dx Rh	12	2	Negativa / Negative
A0428	207	28722	12	52	100	3	Si-Yes	Dx Rh	12	2	Negativa / Negative
A0428	208	28723	14	42	100	3	Si-Yes	Dx Rh	14	2	Negativa / Negative

ART	COD	DRW	D	B	LTT	Z	RT	ROT	S	P	GT
A0428	209	28724	14	52	100	3	Si-Yes	Dx Rh	14	2	Negativa / Negative
A0428	210	28725	16	42	100	3	Si-Yes	Dx Rh	16	2	Negativa / Negative
A0428	211	28726	16	52	120	3	Si-Yes	Dx Rh	16	2	Negativa / Negative
A0428	212	28727	16	62	110	3	Si-Yes	Dx Rh	16	2	Negativa / Negative
A0428	213	28728	18	52	100	3	Si-Yes	Dx Rh	18	2	Negativa / Negative
A0428	214	28729	18	75	120	3	Si-Yes	Dx Rh	18	2	Negativa / Negative
A0428	215	28730	20	52	120	3	Si-Yes	Dx Rh	20	2	Negativa / Negative
A0428	216	28731	20	72	130	3	Si-Yes	Dx Rh	20	2	Negativa / Negative
A0428	301	28862	8	22	70	3	Si-Yes	Sx Lh	8	1.5	Negativa / Negative
A0428	302	28863	8	32	80	3	Si-Yes	Sx Lh	8	1.5	Negativa / Negative
A0428	303	28864	10	32	80	3	Si-Yes	Sx Lh	10	2	Negativa / Negative
A0428	304	28865	10	42	100	3	Si-Yes	Sx Lh	10	2	Negativa / Negative
A0428	305	28866	12	32	80	3	Si-Yes	Sx Lh	12	2	Negativa / Negative
A0428	306	28867	12	42	100	3	Si-Yes	Sx Lh	12	2	Negativa / Negative
A0428	307	28868	12	52	100	3	Si-Yes	Sx Lh	12	2	Negativa / Negative
A0428	308	28869	14	42	100	3	Si-Yes	Sx Lh	14	2	Negativa / Negative
A0428	309	28870	14	52	100	3	Si-Yes	Sx Lh	14	2	Negativa / Negative
A0428	310	28871	16	42	100	3	Si-Yes	Sx Lh	16	2	Negativa / Negative
A0428	311	28872	16	52	100	3	Si-Yes	Sx Lh	16	2	Negativa / Negative
A0428	312	28873	16	62	110	3	Si-Yes	Sx Lh	16	2	Negativa / Negative
A0428	313	28874	18	52	100	3	Si-Yes	Sx Lh	18	2	Negativa / Negative
A0428	314	28875	18	75	120	3	Si-Yes	Sx Lh	18	2	Negativa / Negative
A0428	315	28876	20	52	100	3	Si-Yes	Sx Lh	20	2	Negativa / Negative
A0428	316	28877	20	72	120	3	Si-Yes	Sx Lh	20	2	Negativa / Negative